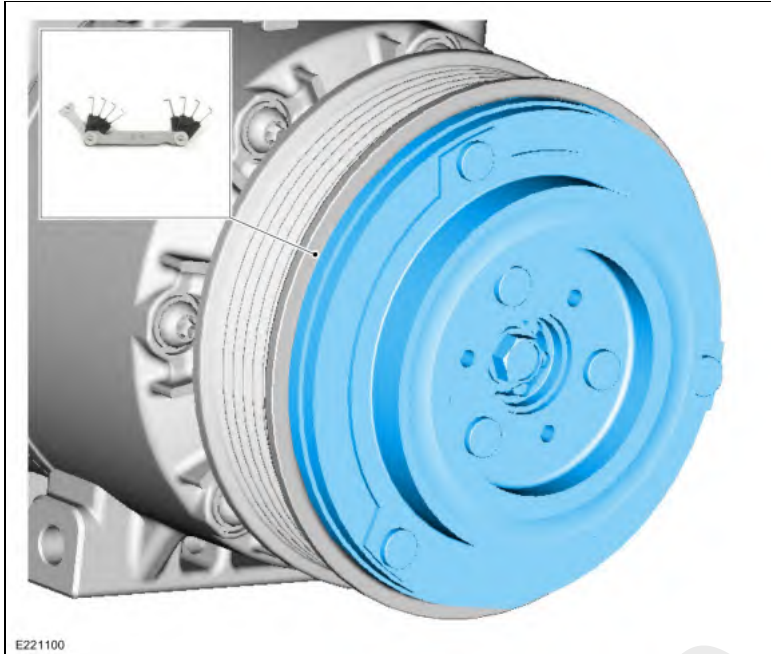


Air Conditioning (A/C) Clutch Air Gap Adjustment

Activation

1. **NOTE:** Compressor with a spring rubber clutch shown others similar.

Check the A/C clutch air gap at 3 equally spaced places between the clutch plate and the A/C clutch pulley. Refer to Specifications in Group 412.



2. Remove the A/C clutch. Refer to Air Conditioning A/C Clutch and Air Conditioning A/C Clutch Field Coil procedure in Group 412.
3. **NOTE:** For some vehicles a shim kit may only be available with the A/C clutch assembly.

Add or remove spacers between the clutch plate hub and the compressor shaft until the clearance is within specification. Refer to Specifications in Group 412.

4.
 - For fixed compressor
Torque: 177 lb.in (20 Nm)
 - For EVDC compressor
Torque: 128 lb.in (14.5 Nm)

